

# PATENT COOPERATION TREATY

From the  
INTERNATIONAL SEARCHING AUTHORITY

To:

see form PCT/ISA/220

## PCT

### WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY (PCT Rule 43bis.1)

Date of mailing  
(day/month/year) see form PCT/ISA/210 (second sheet)

Applicant's or agent's file reference  
see form PCT/ISA/220

**FOR FURTHER ACTION**  
See paragraph 2 below

International application No.  
PCT/JP2005/000427

International filing date (day/month/year)  
07.01.2005

Priority date (day/month/year)  
09.01.2004

International Patent Classification (IPC) or both national classification and IPC  
C21D9/06

Applicant  
NIPPON STEEL CORPORATION

1. This opinion contains indications relating to the following items:

- ☒ Box No. I Basis of the opinion
- ☒ Box No. II Priority
- ☐ Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability
- ☐ Box No. IV Lack of unity of invention
- ☒ Box No. V Reasoned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- ☐ Box No. VI Certain documents cited
- ☐ Box No. VII Certain defects in the international application
- ☐ Box No. VIII Certain observations on the international application

2. **FURTHER ACTION**

If a demand for international preliminary examination is made, this opinion will usually be considered to be a written opinion of the International Preliminary Examining Authority ("IPEA"). However, this does not apply where the applicant chooses an Authority other than this one to be the IPEA and the chosen IPEA has notified the International Bureau under Rule 66.1bis(b) that written opinions of this International Searching Authority will not be so considered.

If this opinion is, as provided above, considered to be a written opinion of the IPEA, the applicant is invited to submit to the IPEA a written reply together, where appropriate, with amendments, before the expiration of three months from the date of mailing of Form PCT/ISA/220 or before the expiration of 22 months from the priority date, whichever expires later.

For further options, see Form PCT/ISA/220.

3. For further details, see notes to Form PCT/ISA/220.

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WRITTEN OPINION OF THE  
INTERNATIONAL SEARCHING AUTHORITYInternational application No.  
PCT/JP2005/000427

AP20 Rec'd PCT/PTO 06 JUL 2006

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Box No. I Basis of the opinion

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1. With regard to the **language**, this opinion has been established on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item.  
☐ This opinion has been established on the basis of a translation from the original language into the following language , which is the language of a translation furnished for the purposes of international search (under Rules 12.3 and 23.1(b)).
2. With regard to any **nucleotide and/or amino acid sequence** disclosed in the international application and necessary to the claimed invention, this opinion has been established on the basis of:
  - a. type of material:  
☐ a sequence listing  
☐ table(s) related to the sequence listing
  - b. format of material:  
☐ in written format  
☐ in computer readable form
  - c. time of filing/furnishing:  
☐ contained in the international application as filed.  
☐ filed together with the international application in computer readable form.  
☐ furnished subsequently to this Authority for the purposes of search.
3. ☐ In addition, in the case that more than one version or copy of a sequence listing and/or table relating thereto has been filed or furnished, the required statements that the information in the subsequent or additional copies is identical to that in the application as filed or does not go beyond the application as filed, as appropriate, were furnished.
4. Additional comments:

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Box No. II Priority

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1. ☒ The validity of the priority claim has not been considered because the International Searching Authority does not have in its possession a copy of the earlier application whose priority has been claimed or, where required, a translation of that earlier application. This opinion has nevertheless been established on the assumption that the relevant date (Rules 43bis.1 and 64.1) is the claimed priority date.
2. ☐ This opinion has been established as if no priority had been claimed due to the fact that the priority claim has been found invalid (Rules 43bis.1 and 64.1). Thus for the purposes of this opinion, the international filing date indicated above is considered to be the relevant date.
3. Additional observations, if necessary:

**WRITTEN OPINION OF THE  
INTERNATIONAL SEARCHING AUTHORITY**

International application No.  
PCT/JP2005/000427

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**Box No. V Reasoned statement under Rule 43*bis*.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement**

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1. Statement

Novelty (N)	Yes: Claims	2,3,6,8-9,12
	No: Claims	1,4-5,7,10-11
Inventive step (IS)	Yes: Claims	
	No: Claims	1-12
Industrial applicability (IA)	Yes: Claims	1-12
	No: Claims	

2. Citations and explanations

**see separate sheet**

**WRITTEN OPINION OF THE  
INTERNATIONAL SEARCHING  
AUTHORITY (SEPARATE SHEET)**

International application No.

PCT/JP2005/000427

**Re Item V**

**AP20 Rec'd PCT/PTO 06 JUL 2006**

**Reasoned statement under Rule 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement**

V.1 Reference is made to the following document/s/:

- D1:** PATENT ABSTRACTS OF JAPAN vol. 008, no. 118 (C-226), 31 May 1984 (1984-05-31) & JP 59 031824 A (NIPPON KOKAN KK), 21 February 1984 (1984-02-21)
- D2:** **JP 60 251221 A (CENTRE DE RECHERCHES METALLURGIQUES; METARIYURUJIKU E MINIEERU DO RODA) 11 December 1985 (1985-12-11)**
- D3:** PATENT ABSTRACTS OF JAPAN vol. 004, no. 026 (C-001), 6 March 1980 (1980-03-06) & JP 55 002768 A (NIPPON KOKAN KK <NKK>), 10 January 1980 (1980-01-10)

V.2 **Claim 1:**

V.2.1 Document **D1** discloses:

A rail manufacturing method, comprising:

- a) hot-rolling a billet into a form of a rail having a high temperature;
- b) after step (a), cooling the high-temperature is cooled to ambient temperature, wherein the rail is maintained in an upright position until a temperature of a surface of a foot of a rail reaches a temperature range of substantially 400 °C to 250 °C, and where the rail is cooled naturally without a use of an accelerated cooling procedure.

V.2.2 Document **D2** discloses:

A rail manufacturing method, comprising:

- a) hot-rolling a billet into a form of a rail having a high temperature;
- b) after step (a), cooling the high-temperature is cooled to ambient temperature, wherein the rail is maintained in an upright position until a temperature of a surface

of a foot of a rail reaches a temperature range of substantially 400 °C to 250 °C, and where the rail is cooled naturally without a use of an insulation.

V.2.3 The subject-matter of **claim 1** is therefore not novel (Article 33(2) PCT).

**V.3 Claim 7:**

Document **D2** discloses:

A rail manufacturing method, comprising:

- a) hot-rolling a billet into a form of a rail having a high temperature;
- b) after step (a), cooling the high-temperature is cooled to ambient temperature, wherein the rail is maintained in an upright position (figure 4) until a temperature of a surface of a foot of a rail reaches a temperature range of substantially 800 °C to 400 °C, and while the foot of the rail is mechanically restrained (figure 4).

The subject-matter of **claim 7** is therefore not novel (Article 33(2) PCT).

V.4 Dependent **claims 2 to 6 and 8 to 12** do not contain any features which, in combination with the features of any claim to which they refer, meet the requirements of the PCT in respect of novelty and/or inventive step, the reasons being as follows:

V.4.1 **Claim 2,8:** **D3** (abstract)) discloses cooling of a rail to a temperature in the range of 450 °C to 600° C with a cooling speed of 3 to 30 °C per second.

V.4.2 **Claim 3,9:** **D3** (abstract) discloses cooling of a rail which is in the austenitic state.

V.4.3 **Claim 4,10:** **D1** (abstract) and **D2** (abstract) disclose that the rail is maintained in the upright position over the whole cooling process.

V.4.4 **Claim 5,6,11,12:** The additional features of these claims do not provide any further particular or unforeseeable technical effect.

V.5 The subject-matter of **claims 1 to 12** is, without any doubts, industrially applicable (Art. 33(4) PCT).